

Technical Data



شركة المصنع العربي لمنتجات مواد البناء

ARABIAN BUILDING CHEMICALS FACTORY CO.

Construction Paints

Gloss Varnish Clear

5101

PRODUCT DESCRIPTION

A good quality synthetic gloss varnish based on alkyd resins. It works as a protective coating for wood work.

PRODUCT USE

For interior and exterior use..
Good gloss retention properties.
Good flow and drying properties
Good for protecting decorative wood.
Good weather resistant.
Easy to apply.

SUBSTRATES

Wood substrates.

CHARACTERSTICS

Color	Colorless clear.
Finish	Smooth
Gloss	Glossy
Density gm/cc	0.89 +/- 0.02
Volume Solids %	28 %
Theoretical Coverage	14 sq. mt/ lt at 20 micron DFT(depends upon the substrate condition & method of application)
Mixing Ratio	NA
Drying Time (S/D)	Approx 3-4 hours
Drying Time (H/D)	6-8 hours.(max)
Washability	NA
Adhesion of Paint Film	Satisfactory
Flexibility of Paint Film	NA
Flash Point	38 deg. cel
Pot Life	NA
Overcoat Interval	Approx. 24 hours.
Shelf Life	12 months from date of production.

SURFACE PREPARATION & CONDITION

Should be stable , firm, dry and free from laitance,dust and loose flaking materials,loose old paints, dirt, grease, wax and any other contaminations.



Gloss Varnish Clear

5101

PAINT SYSTEM ADVICES

a) For New Sustrates

With Wood Stain

First coat should be with Wood Stain.

Second coat should be with Varnish Gloss diluted with 5% ABC Thinner.

Third coat should be gloss varnish undiluted.

Without Wood Satin.

First coat should be with Gloss Varnish diluted with 20% ABC Thinner.

Second should be same varnish gloss diluted with 10% ABC Thinner.

b) Old Sustrates

Can be applied provided the surface is made suitable for the varnish coat application.

APPLICATION DETAILS

Paint should be mixed thoroughly before the application.

Ensure proper ventilation during application and drying.

Use mask during application.

Close the drum properly and clean the equipments once the application is over.

APPLICATION GUIDELINE & INSTRUMENT FOR USE:

a) Brush, Roller & Others

Volume of Thinner 0-10%

Recommended Thinner ABC Thinner

b) Air Spray

Volume of Thinner 15-20%

Recommended Thinner ABC Thinner

c) Airless Spray

Volume of Thinner NA

Recommended Thinner NA

d) Cleaning Solvent

ABC Thinner

Alkyd Gloss Enamel White

5122

PRODUCT DESCRIPTION

A good quality alkyd gloss finish coat based on alkyd resin pigmented with titanium di-oxide and some other additives . It is specially designed to provide good hiding and excellent gloss.

PRODUCT USE

For interior and exterior use.
Good color retention properties.
Good hiding and covering capacity.
Good flow and drying properties
Very good adhesion properties.
Washable with good scrub resistance.
Easy to apply.

SUBSTRATES

Concrete, masonry, cement rendering and plasters, metals , woods etc.

CHARACTERSTICS

Color	White or any requested color
Finish	Smooth
Gloss	Gloss
Density gm/cc	0.98 +/- 0.02
Volume Solids %	37 %
Theoretical Coverage	12 sq. mt/ lt at 30 micron DFT(depends upon the substrate condition & method of application)
Mixing Ratio	NA
Drying Time (S/D)	Approx 3-4 hours
Drying Time (H/D)	6-8 hours.(max)
Washability	NA
Adhesion of Paint Film	Satisfactory
Flexibility of Paint Film	Satisfactory
Flash Point	38 deg. cel
Pot Life	NA
Overcoat Interval	Approx. 12 hours.
Shelf Life	12 months from date of production.

SURFACE PREPARATION & CONDITION

Should be stable , firm, dry and free from laitance,dust and loose flaking materials,loose old paints, dirt, grease, wax and any other contaminations.



Alkyd Gloss Enamel White

5122

PAINT SYSTEM ADVICES

a) For New Substrates

Make sure that the surface is dry, clean and free from any other contaminations.
Use Undercoat as a build and adhesion coat.

b) Old Substrates

Can be applied provided the surface is made suitable for the glossy finishes.

APPLICATION DETAILS

Paint should be mixed thoroughly before the application.
Ensure proper ventilation during application and drying.
Use mask during application.
Close the drum properly and clean the equipments once the application is over.

APPLICATION GUIDELINE & INSTRUMENT FOR USE:

a) Brush, Roller & Others

Volume of Thinner	5-10%
Recommended Thinner	ABC Thinner

b) Air Spray

Volume of Thinner	10-15%
Recommended Thinner	ABC Thinner

c) Airless Spray

Volume of Thinner	0-10%
Recommended Thinner	ABC Thinner

d) Cleaning Solvent

ABC Thinner

Alkyd Hi Gloss White

5124

PRODUCT DESCRIPTION

A high quality alkyd gloss finish coat based on alkyd resin pigmented with titanium di-oxide and some other additives . It is specially designed to provide excellent hiding and gloss. This quality has been approved by SASO.

PRODUCT USE

For interior and exterior use.
Good color retention properties.
Good hiding and covering capacity.
Good flow and drying properties
Very good adhesion properties.
Washable with good scrub resistance.
Easy to apply.

SUBSTRATES

Concrete, masonry, cement rendering and plasters, metals , woods etc.

CHARACTERSTICS

Color	White or any requested color
Finish	Smooth
Gloss	Gloss
Density gm/cc	1.10 +/- 0.02
Volume Solids %	40 %
Theoretical Coverage	13 sq. mt/ lt at 30 micron DFT(depends upon the substrate condition & method of application)
Mixing Ratio	NA
Drying Time (S/D)	Approx 3-4 hours
Drying Time (H/D)	6-8 hours.(max)
Washability	NA
Adhesion of Paint Film	Satisfactory
Flexibility of Paint Film	Satisfactory
Flash Point	38 deg. cel
Pot Life	NA
Overcoat Interval	Approx. 12 hours.
Shelf Life	12 months from date of production.

SURFACE PREPARATION & CONDITION

Should be stable , firm, dry and free from laitance,dust and loose flaking materials,loose old paints, dirt, grease, wax and any other contaminations.



Alkyd Hi Gloss White

5124

PAINT SYSTEM ADVICES

a) For New Substrates

Make sure that the surface is dry, clean and free from any other contaminations.
Use Undercoat as a build and adhesion coat.

b) Old Substrates

Can be applied provided the surface is made suitable for the glossy finishes.

APPLICATION DETAILS

Paint should be mixed thoroughly before the application.
Ensure proper ventilation during application and drying.
Use mask during application.
Close the drum properly and clean the equipments once the application is over.

APPLICATION GUIDELINE & INSTRUMENT FOR USE:

a) Brush, Roller & Others

Volume of Thinner	5-10%
Recommended Thinner	ABC Thinner

b) Air Spray

Volume of Thinner	10-15%
Recommended Thinner	ABC Thinner

c) Airless Spray

Volume of Thinner	0-10%
Recommended Thinner	ABC Thinner

d) Cleaning Solvent

ABC Thinner

Alkyd Semi-gloss Enamel White

5201

PRODUCT DESCRIPTION

A good quality alkyd semi-gloss finish coat based on alkyd resin pigmented with titanium di-oxide and some other inert pigments. It is specially designed to provide good hiding and flow.

PRODUCT USE

For interior and exterior use.
Good color retention properties.
Good hiding and covering capacity.
Good flow and drying properties
Very good adhesion properties.
Washable with good scrub resistance.
Easy to apply.

SUBSTRATES

Concrete, masonry, cement rendering and plasters, metals , woods etc.

CHARACTERSTICS

Color	White or any requested color
Finish	Smooth
Gloss	Semi-gloss
Density gm/cc	1.11 +/- 0.02
Volume Solids %	34 %
Theoretical Coverage	11 sq. mt/ lt at 30 micron DFT(depends upon the substrate condition & method of application)
Mixing Ratio	NA
Drying Time (S/D)	Approx 2-4 hours
Drying Time (H/D)	6-8 hours.(max)
Washability	NA
Adhesion of Paint Film	Satisfactory
Flexibility of Paint Film	NA
Flash Point	38 deg. cel
Pot Life	NA
Overcoat Interval	Approx. 12 hours.
Shelf Life	12 months from date of production.

SURFACE PREPARATION & CONDITION

Should be stable , firm, dry and free from laitance,dust and loose flaking materials,loose old paints, dirt, grease, wax and any other contaminations.



Alkyd Semi-gloss Enamel White

5201

PAINT SYSTEM ADVICES

a) For New Sustrates

Make sure that the surface is dry, clean and free from any other contaminations.
Use an undercoat as a build and adhesion coat.

b) Old Sustrates

Can be applied provided the surface is made suitable for the semi-gloss finishes.

APPLICATION DETAILS

Paint should be mixed thoroughly before the application.
Ensure proper ventillation during application and drying.
Use mask during application.
Close the drum properly and clean the equipments once the application is over.

APPLICATION GUIDELINE & INSTRUMENT FOR USE:

a) Brush, Roller & Others

Volume of Thinner	5-10%
Recommended Thinner	ABC Thinner

b) Air Spray

Volume of Thinner	10-15%
Recommended Thinner	ABC Thinner

c) Airless Spray

Volume of Thinner	5-10%
Recommended Thinner	ABC Thinner

d) Cleaning Solvent

ABC Thinner

ALKYD S/G ENAMEL WHITE

5202

PRODUCT DESCRIPTION

A superior quality alkyd semi-gloss finish coat based on alkyd resin pigmented with titanium di-oxide and some other inert pigments. It is specially designed to provide excellent hiding and flow.

PRODUCT USE

For interior and exterior use.
Good color retention properties.
Good hiding and covering capacity.
Good flow and drying properties
Very good adhesion properties.
Washable with good scrub resistance.
Easy to apply.

SUBSTRATES

Concrete, masonry, cement rendering and plasters, metals , woods etc.

CHARACTERSTICS

Color	White or any requested color
Finish	Smooth
Gloss	Semi-gloss
Density gm/cc	1.13 +/- 0.02
Volume Solids %	37 %
Theoretical Coverage	12 sq. mt/ lt at 30 micron DFT(depends upon the substrate condition & method of application)
Mixing Ratio	NA
Drying Time (S/D)	Approx 2-4 hours
Drying Time (H/D)	6-8 hours.(max)
Washability	NA
Adhesion of Paint Film	Satisfactory
Flexibility of Paint Film	NA
Flash Point	38 deg. cel
Pot Life	NA
Overcoat Interval	Approx. 12 hours.
Shelf Life	12 months from date of production.

SURFACE PREPARATION & CONDITION

Should be stable , firm, dry and free from laitance,dust and loose flaking materials,loose old paints, dirt, grease, wax and any other contaminations.



ALKYD S/G ENAMEL WHITE

5202

PAINT SYSTEM ADVICES

a) For New Sustrates

Make sure that the surface is dry, clean and free from any other contaminations.
Use an undercoat as a build and adhesion coat.

b) Old Sustrates

Can be applied provided the surface is made suitable for the semi-gloss finishes.

APPLICATION DETAILS

Paint should be mixed thoroughly before the application.
Ensure proper ventilation during application and drying.
Use mask during application.
Close the drum properly and clean the equipments once the application is over.

APPLICATION GUIDELINE & INSTRUMENT FOR USE:

a) Brush, Roller & Others

Volume of Thinner	5-10%
Recommended Thinner	ABC Thinner

b) Air Spray

Volume of Thinner	10-15%
Recommended Thinner	ABC Thinner

c) Airless Spray

Volume of Thinner	5-10%
Recommended Thinner	ABC Thinner

d) Cleaning Solvent

ABC Thinner

ALKYD FLAT ENAMEL WHITE

5223

PRODUCT DESCRIPTION

A superior quality alkyd flat finish coat based on alkyd resin pigmented with titanium di-oxide and some other inert pigments. It is specially designed to provide excellent hiding as approved by SASO.

PRODUCT USE

For interior use only.
Good color retention properties.
Good hiding and covering capacity.
Good flow and drying properties
Very good adhesion properties.
Washable with good scrub resistance.
Easy to apply.

SUBSTRATES

Concrete, masonry, cement rendering and plasters, metals , woods etc.

CHARACTERSTICS

Color	White or any requested color
Finish	Smooth
Gloss	Matt
Density gm/cc	1.45 +/- 0.02
Volume Solids %	47 %
Theoretical Coverage	12 sq. mt/ lt at 35 micron DFT(depends upon the substrate condition & method of application)
Mixing Ratio	NA
Drying Time (S/D)	Approx 2 hours
Drying Time (H/D)	4-6 hours.(max)
Washability	NA
Adhesion of Paint Film	Satisfactory
Flexibility of Paint Film	NA
Flash Point	38 deg. cel
Pot Life	NA
Overcoat Interval	Approx. 8 hours.
Shelf Life	12 months from date of production.

SURFACE PREPARATION & CONDITION

Should be stable , firm, dry and free from laitance,dust and loose flaking materials,loose old paints, dirt, grease, wax and any other contaminations.



ALKYD FLAT ENAMEL WHITE

5223

PAINT SYSTEM ADVICES

a) For New Sustrates

Make sure that the surface is dry, clean and free from any other contaminations.
Use undercoat as a build and adhesion coat.

b) Old Sustrates

Can be applied provided the surface is made suitable for the flat coat application.

APPLICATION DETAILS

Paint should be mixed thoroughly before the application.
Ensure proper ventilation during application and drying.
Use mask during application.
Close the drum properly and clean the equipments once the application is over.

APPLICATION GUIDELINE & INSTRUMENT FOR USE:

a) Brush, Roller & Others

Volume of Thinner	10-15%
Recommended Thinner	ABC Thinner

b) Air Spray

Volume of Thinner	15-20%
Recommended Thinner	ABC Thinner

c) Airless Spray

Volume of Thinner	5-10%
Recommended Thinner	ABC Thinner

d) Cleaning Solvent

ABC Thinner

Alkyd Flat Enamel White

5260

PRODUCT DESCRIPTION

A good quality alkyd flat finish coat based on alkyd resin pigmented with titanium di-oxide and some other inert pigments.

PRODUCT USE

For interior use only.
Good color retention properties.
Good hiding and covering capacity.
Good flow and drying properties
Very good adhesion properties.
Washable with good scrub resistance.
Easy to apply.

SUBSTRATES

Concrete, masonry, cement rendering and plasters, metals , woods etc.

CHARACTERSTICS

Color	White or any requested color
Finish	Smooth
Gloss	Matt
Density gm/cc	1.46 +/- 0.02
Volume Solids %	46%
Theoretical Coverage	12-13 sq. mt/ lt at 35 micron DFT(depends upon the substrate condition & method of application)
Mixing Ratio	NA
Drying Time (S/D)	Approx 2 hours
Drying Time (H/D)	4-6 hours.(max)
Washability	NA
Adhesion of Paint Film	Satisfactory
Flexibility of Paint Film	NA
Flash Point	38 deg. cel
Pot Life	NA
Overcoat Interval	Approx. 8 hours.
Shelf Life	12 months from date of production.

SURFACE PREPARATION & CONDITION

Should be stable , firm, dry and free from laitance,dust and loose flaking materials,loose old paints, dirt, grease, wax and any other contaminations.



Alkyd Flat Enamel White

5260

PAINT SYSTEM ADVICES

a) For New Sustrates

Make sure that the surface is dry, clean and free from any other contaminations.
Use undercoat as a build and adhesion coat.

b) Old Sustrates

Can be applied provided the surface is made suitable for the flat coat application.

APPLICATION DETAILS

Paint should be mixed thoroughly before the application.
Ensure proper ventilation during application and drying.
Use mask during application.
Close the drum properly and clean the equipments once the application is over.

APPLICATION GUIDELINE & INSTRUMENT FOR USE:

a) Brush, Roller & Others

Volume of Thinner	10-15%
Recommended Thinner	ABC Thinner

b) Air Spray

Volume of Thinner	15-20%
Recommended Thinner	ABC Thinner

c) Airless Spray

Volume of Thinner	5-10%
Recommended Thinner	ABC Thinner

d) Cleaning Solvent

ABC Thinner

Alkyd Primer Grey

5306

PRODUCT DESCRIPTION

A premium quality alkyd primer grey developed for old and new woods, metals and masonry walls.

PRODUCT USE

For interior and exterior use.
Good impregnation and adhesion properties.
Good sealing agent and also works as primer.
Good adhesion to properly cleaned substrates.
Easy to apply.

SUBSTRATES

New and old bare wood.

CHARACTERSTICS

Color	Grey or any requested color
Finish	Smooth/ Flat
Gloss	Matt
Density gm/cc	1.68 +/- 0.02
Volume Solids %	46 %
Theoretical Coverage	16 sq. mt. / lt at 30 micron DFT(depends upon the substrate condition & method of application)
Mixing Ratio	NA
Drying Time (S/D)	Approx 2-3 hours
Drying Time (H/D)	4-5 hours
Washability	NA
Adhesion of Paint Film	Satisfactory
Flexibility of Paint Film	Satisfactory
Flash Point	38 deg. cel.
Pot Life	NA
Overcoat Interval	12 hours.
Shelf Life	12 months from date of production.

SURFACE PREPARATION & CONDITION

Should be stable , firm, dry and free from laitance,dust and loose flaking materials,loose old paints, dirt, grease, wax and any other contaminations.
Humidity in the substrate should not be higher than 17%. Wood should be sanded and cleaned properly before priming.



Alkyd Primer Grey

5306

PAINT SYSTEM ADVICES

a) For New Substrates

New substrate must be dry , free from any loose materials, wax, grease and other contaminations. Smooth surfaces must be sanded properly before application of primer.

b) Old Substrates

Old paint must be removed by physical methods. After removal of old paint , the surface should be cleaned thoroughly.
Make the surface dry before the application of further primer coat.

APPLICATION DETAILS

Primer should be mixed thoroughly before the application.
Ensure proper ventilation during application and drying.
Use mask during application.
Close the drum properly and clean the equipments once the application is over.

APPLICATION GUIDELINE & INSTRUMENT FOR USE:

a) Brush, Roller & Others

Volume of Thinner	10-15%
Recommended Thinner	ABC Thinner

b) Air Spray

Volume of Thinner	15-20%
Recommended Thinner	ABC Thinner

c) Airless Spray

Volume of Thinner	5-10%
Recommended Thinner	ABC Thinner

d) Cleaning Solvent

ABC Thinner

Red Oxide Primer

5348

PRODUCT DESCRIPTION

A good quality adhesion primer for steel and other metals based on alkyd resin pigmented with red oxide and other rust inhibiting pigments. It works as a metal base-coat which could not be top coated immediately.

PRODUCT USE

For interior and exterior use.
Very good flow and drying properties.
Good for temporary corrosion preventing properties.
Good adhesion to properly cleaned metal surfaces & steels.
Quick air-drying.
Easy to apply.

SUBSTRATES

Steel and metal surfaces.

CHARACTERISTICS

Color	Red
Finish	Smooth/ Flat
Gloss	Matt
Density gm/cc	1.64 +/- 0.02
Volume Solids %	52%
Theoretical Coverage	17 sq. mt. / lt at 30 micron DFT (depends upon the substrate condition & method of application)
Mixing Ratio	NA
Drying Time (S/D)	Approx 2 hours
Drying Time (H/D)	3-4 hours
Washability	NA
Adhesion of Paint Film	Satisfactory
Flexibility of Paint Film	Satisfactory
Flash Point	38 deg. cel.
Pot Life	NA
Overcoat Interval	12 hours.
Shelf Life	12 months from date of production.

SURFACE PREPARATION & CONDITION

Should be stable, firm, dry and free from laitance, dust and loose flaking materials, loose old paints, dirt, grease, wax and any other contaminations. Prepare weld seam, cut, burnt or corroded areas according to ISO-St2.
Remove weld spatters, round off sharp edges. Remove all contaminations by means of blast cleaning.



Red Oxide Primer

5348

PAINT SYSTEM ADVICES

a) For New Sustrates

New substrate must be dry , free from any loose materials, wax, grease and other contaminations. Smooth surfaces must be sanded properly before application of primer.

b) Old Sustrates

Old paint must be removed by physical methods. After removal of old paint , the surface should be cleaned thoroughly.
Make the surface dry before the application of any primer coat.

APPLICATION DETAILS

Primer should be mixed thoroughly before the application.
Ensure proper ventilation during application and drying.
Use mask during application.
Close the drum properly and clean the equipments once the application is over.

APPLICATION GUIDELINE & INSTRUMENT FOR USE:

a) Brush, Roller & Others

Volume of Thinner	5-10%
Recommended Thinner	ABC Thinner

b) Air Spray

Volume of Thinner	15-20%
Recommended Thinner	ABC Thinner

c) Airless Spray

Volume of Thinner	0-10%
Recommended Thinner	ABC Thinner

d) Cleaning Solvent

ABC Thinner

Alkyd Aluminun Gloss Paint

5361

PRODUCT DESCRIPTION

An alkyd silver-finish paint based on alkyd resin pigmented with high proportion of leafing aluminium for light and heat reflectance. It has been designed as a finish coat of metallic systems.

PRODUCT USE

For interior and exterior use.
Good weather resistance.
Good hiding and covering capacity.
Good flow and quick drying properties.
Heat resistance upto 125 deg.cel.
Good light and heat reflectance properties.
Good durability.
Easy to apply.

SUBSTRATES

Concrete, masonry, cement rendering and plasters, metals , woods etc.

CHARACTERSTICS

Color	Silver color.
Finish	Silvery
Gloss	Gloss
Density gm/cc	0.88 +/- 0.02
Volume Solids %	30 %
Theoretical Coverage	12 sq. mt/ lt at 25 micron DFT(depends upon the substrate condition & method of application)
Mixing Ratio	NA
Drying Time (S/D)	Approx 3-4 hours
Drying Time (H/D)	6-8 hours.(max)
Washability	NA
Adhesion of Paint Film	Satisfactory
Flexibility of Paint Film	Satisfactory
Flash Point	38 deg. cel
Pot Life	NA
Overcoat Interval	Approx. 12 hours.
Shelf Life	12 months from date of production.

SURFACE PREPARATION & CONDITION

Should be stable , firm, dry and free from laitance,dust and loose flaking materials,loose old paints, dirt, grease, wax and any other contaminations.



Alkyd Aluminun Gloss Paint

5361

PAINT SYSTEM ADVICES

a) For New Sustrates

Make sure that the surface is dry, clean and free from any other contaminations.
Prime with one coat of Red Oxide Primer.
Non-ferrous metals like aluminum, galvanized sheet, stainless steel, copper etc. should be primed with one coat of Etch Primer.

b) Old Sustrates

Can be applied provided the surface is made suitable for the silver finishes.

APPLICATION DETAILS

Paint should be mixed thoroughly before the application.
Ensure proper ventilation during application and drying.
Use mask during application.
Close the drum properly and clean the equipments once the application is over.

APPLICATION GUIDELINE & INSTRUMENT FOR USE:

a) Brush, Roller & Others

Volume of Thinner	5-10%
Recommended Thinner	ABC Thinner

b) Air Spray

Volume of Thinner	10-15%
Recommended Thinner	ABC Thinner

c) Airless Spray

Volume of Thinner	0-10%
Recommended Thinner	ABC Thinner

d) Cleaning Solvent

ABC Thinner

Chemicoat Gloss White

5412

PRODUCT DESCRIPTION

A premium quality acrylic high gloss, non-yellowing finish coat based on pure acrylic resin pigmented with titanium di-oxide and some other additives .

PRODUCT USE

For interior and exterior use.
For high gloss finishes.
Good color and gloss retention properties.
Good hiding and covering capacity.
Good flow and drying properties.
Very good adhesion properties.
Good UV resistance and non-yellowing nature.
Easy to apply.

SUBSTRATES

Concrete, masonry, cement rendering and plasters, metals , woods etc.

CHARACTERSTICS

Color	White or any requested color
Finish	Smooth
Gloss	High Gloss
Density gm/cc	1.18 +/- 0.02
Volume Solids %	37 %
Theoretical Coverage	12 sq. mt/ lt at 30 micron DFT(depends upon the substrate condition & method of application)
Mixing Ratio	NA
Drying Time (S/D)	Approx 30 mints.
Drying Time (H/D)	2-3 hours.(max)
Washability	NA
Adhesion of Paint Film	Satisfactory
Flexibility of Paint Film	Satisfactory
Flash Point	28 deg. cel
Pot Life	NA
Overcoat Interval	Approx. 8 hours.
Shelf Life	12 months from date of production.

SURFACE PREPARATION & CONDITION

Should be stable , firm, dry and free from laitance,dust and loose flaking materials,loose old paints, dirt, grease, wax and any other contaminations.



Chemicoat Gloss White

5412

PAINT SYSTEM ADVICES

a) For New Substrates

Make sure that the surface is dry, clean and free from any other contaminations.
Use an undercoat as a build and adhesion coat.

b) Old Substrates

Can be applied provided the surface is made suitable for the gloss finishes.

APPLICATION DETAILS

Paint should be mixed thoroughly before the application.
Ensure proper ventilation during application and drying.
Use mask during application.
Close the drum properly and clean the equipments once the application is over.

APPLICATION GUIDELINE & INSTRUMENT FOR USE:

a) Brush, Roller & Others

Volume of Thinner	10-15%
Recommended Thinner	Chemicoat Thinner

b) Air Spray

Volume of Thinner	15-20%
Recommended Thinner	Chemicoat Thinner

c) Airless Spray

Volume of Thinner	5-10%
Recommended Thinner	Chemicoat Thinner

d) Cleaning Solvent

Chemicoat Thinner